



IA AC 64 Cyanoacrylate Activator

IA AC 64 is a low viscosity solvent based anaerobic adhesive activator which contains active components dissolved in a hydrocarbon solvent. It is used to reduce fixing times and increase bond strengths. It is particularly useful for production lines assembly.

Chemical Nature:

IA AC 64 is based on a hydrocarbon solvent in an aerosol pack.

General Characteristics:

Appearance : Colourless

Flashpoint : 0⁰C

Shelf Life : 12 months minimum (stored under suitable conditions)

Density : 0.79 g/ml

Toxicity : Low

Viscosity : 1 mPas @ 20⁰C

Aerosol Propellant : CO₂

Directions:

Spray a small quantity of activator onto one substrate only, and allow solvent to evaporate. Apply anaerobic adhesive to the other substrate and bring together. Curing will occur at a much increased rate. Take precautions not to spray activator near unused anaerobic adhesive as this will cure off.

IA AC 64 is especially recommended for use on difficult metals, or when ambient temperatures are low.

Supplier : **HF MARKET** s.r.o., PLEŠNICE 25, 330 33 Město Touškov

Tel.: 00420 377279254-55

Fax.: 00420 377279260

E-mail: hfmarket@hfmarket.cz

www.hfmarket.cz

MANUFACTURERS, CONSULTANTS & DISTRIBUTORS OF QUALITY ADHESIVES

PRODUCT DATA SHEET

PT 831 Cyanoacrylate Activator

Profitech 831 is a low viscosity solvent based cyanoacrylate adhesive activator which contains active components dissolved in a hydrocarbon solvent. It is used to reduce fixing times and ensure that excess adhesive is fully cured. The activator also reduces odour and blooming. PT 831 is low odour and fast acting. It is particularly useful for production lines such as electronics assembly and uPVC window trim bonding.

Chemical Nature:

Profitech 831 is based on a hydrocarbon solvent in an aerosol pack.

General Characteristics:

Appearance : Colourless

Flashpoint : 0⁰C

Shelf Life : 12 months minimum (stored under suitable conditions)

Density : 0.79 g/ml

Toxicity : Low

Viscosity : 1 mPas @ 20⁰C

Aerosol Propellant : CO₂

Directions:

Spray a small quantity of activator onto one substrate only, and allow solvent to evaporate. Apply cyanoacrylate adhesive to the other

substrate and bring together. Curing will occur almost instantly.

Take precautions not to spray activator near unused cyanoacrylate adhesive as this will cure off.

PT 831 is especially recommended for use on porous materials, or when ambient temperatures are low.

Contact : **HF MARKET** v. o. s., Francouzská 36, 307 06 Plzeň, the Czech republic
Tel: 00420-19-7456039 Fax: 00420-19-7456039
E-mail: market@hfmarket.cz

MANUFACTURERS, CONSULTANTS & DISTRIBUTORS OF QUALITY ADHESIVES